## GUARDIAN HIGH

PRESSURE

## P1300 \& P1400 GUARDIAN INDUSTRIAL \& ATEX Exia CERTIFIED PRESSURE SWITCH

The range incorporates a 316 stainless steel piston with ' $O$ ' ring seal to cover settings from 1.5 to 640 Bar (20 to 9300 PSI) with a maximum pressure of 700 Bar ( 10000 PSI). Dual microswitch and adjustable deadband options are available.



## FEATURES

316 stainless steel or black anodised aluminium switchcase.

IP66/IP67 certified housing.


Wetted parts NACE MR-01-75 compliant.


Manual reset pushbutton option.


ATEX Certified Option
CE II1G Ex ia IIC
T6 Tamb -50 to $+78^{\circ} \mathrm{C}$
T5 Tamb -50 to $+93^{\circ} \mathrm{C}$
T4 Tamb -50 to $+128^{\circ} \mathrm{C}$

HIGH PRESSURE PISTON
ACTUATED - P1300 \& P1400

The fitting of dual microswitches may increase the deadband by a factor of two. The fitting of PTFE or EPDM 'O' rings may increase the deadband by a factor of 3 .

| ADJUSTMENT <br> RANGE <br> (BAR) | ADJUSTMENT <br> RANGE <br> (PSI) | MAX WORKING <br> PRESS. (BAR) | DEADBAND <br> (BAR) | PISTON <br> CODE | SPRING <br> CODE |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $440-640$ | $6400-9300$ | 700 | $<32$ | 1 | B |
| $290-490$ | $4200-7100$ | 700 | $<25$ | 1 | G |
| $160-360$ | $2300-5300$ | 700 | $<16$ | 1 | R |
| $115-160$ | $1700-2300$ | 700 | $<8$ | 3 | B |
| $80-125$ | $1200-1800$ | 700 | $<6.5$ | 3 | G |
| $45-90$ | $650-1250$ | 700 | $<4.5$ | 3 | R |
| $30-75$ | $450-1050$ | 700 | $<4.0$ | 3 | 0 |
| $15-40$ | $220-520$ | 700 | $<2.0$ | 4 | 0 |
| $5-23$ | $70-340$ | 700 | $<3.0$ | 4 | 1 |
| $1.5-17.5$ | $20-250$ | 700 | $<1.25$ | 6 | 2 |



## SPECIFICATION

Wetted parts : 316 Stainless steel
Seal : Nitrile or Viton, PTFE or EPDM
Pressure Limitations: See table below. All switches can be subjected to a full vacuum.

Process connections: 1/4" or 1/2"
BSP.P or NPT female (bottom) or 1/2" BSP.P or NPT male (bottom).

## Electrical connections

M20 x 1.5 ISO female standard Suffix "F" for M25 x 1.5 ISO female or "C" for $1 / 2$ " NPT female

| ADJUSTABLE DEADBAND SWITCHING LIMITS |  |  |  |  | DUAL MICROSWITCH ADJUSTMENT LIMITS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MINIMUM DIFF AT BOTTOM OF RANGE (BAR) | MAXIMUM DIFF AT BOTTOM OF RANGE (BAR) | ADJUSTMENT RANGE (BAR) (FALLING SET POINTS ONLY) SWITCH 1 | MINIMUM DIFF <br> AT TOP OF RANGE (BAR) | MAXIMUM DIFF AT TOP OF RANGE (BAR) | SWITCH 2 <br> RELATIVE TO SWITCH 1 <br> MIN - (BAR) - MAX <br> (STANDARD ADJUSTER) | SWITCH 2 RELATIVE TO SWITCH 1 MIN - (BAR) - MAX (SECONDARY ADJUSTER) |
| 40 | 90 | 440-640 | 45 | 90 | 4.5-31.5 | 25-140 |
| 30 | 90 | 290-490 | 40 | 90 | 4.5-31.5 | 25-140 |
| 25 | 80 | 160-360 | 35 | 85 | 4.5-31.5 | 25-140 |
| 11 | 25 | 115-160 | 11 | 25 | 1.1-7.9 | 5-27 |
| 8 | 20 | 80-125 | 11 | 21 | 1.1-7.9 | 5-27 |
| 6 | 21 | 45-90 | 8 | 21 | 1.1-7.9 | 5-27 |
| 5.8 | 18.3 | 30-75 | 7.5 | 23.5 | 1.1-7.9 | 5-27 |
| 3.5 | 12.5 | 15-40 | 3.5 | 12.5 | 0.7-5.0 | 4-22 |
| 3.5 | 9.5 | 5-23 | 6.0 | 10.5 | 0.7-5.0 | 4-22 |
| 1 | 4.5 | 1.5-17.5 | 1.5 | 6.5 | 0.4-2.6 | 2-10 |



## GUARDIAN INDUSTRIAL \& ATEX SWITCHES

## INTRODUCTION

The Guardian pressure, differential pressure, temperature, level and flow switches are a part of our extensive range of specialist process sensors. They utilise the expertise gained from over 50 years experience of designing and manufacturing control devices for industrial, marine and hazardous area applications.

These switches are constructed with either a robust aluminium or stainless steel enclosure. The aluminium casting is black anodised and supplied with 316 stainless steel covers. The stainless steel case is a natural finish. Covers are gasketted and sealed to achieve an environmental seal to IP66 \& IP67 standards. The internals utilise a unique mechanism designed by the engineers at PYROPRESS to produce a wide range, low switching differential and excellent repeatability. This combined with a variety of microswitches, mountings and sensor options has produced a switch range suitable for all weatherproof and intrinsically safe applications.

## CALIBRATION

The design features a simple form of calibration adjustment against a scale plate. This allows users to either order units with a specific setting, or stock a mid range setting and then calibrate to suit the application. Calibration is performed on the opposite side of the switch to the electrical connections, and can be set safely with the switch supply live. On removal of the adjustment cover a small grub screw can be loosened allowing the adjusting ring to be turned with a small Tommy bar or Allen key. The setting is read from the centre of the red indicating ring against the calibrated scale plate.

Calibration procedures for dual microswitches and adjustable switching differential switches are detailed on the operating and maintenance instructions supplied with each switch.


## TECHNICAL SPECIFICATION

Switchcase and covers: 316 stainless steel switchcase with 316 stainless steel covers or black anodised aluminium switchcase and 316 stainless steel covers. Optional 304 stainless steel mounting bracket.

Microswitch: SPCO/SPDT. Options include single or twin switch assemblies for simultaneous or separately adjustable set points, adjustable switching differential, manual reset and noble metal contacts for use on intrinsically safe circuits.

Microswitch rating
Standard microswitch

Adjustable deadband and high Current DC switching
: 6 Amps @ 480 V.AC
: 10 Amps @ 250 V.AC \& 125 V.AC
: 5 Amps @ 30 V.DC \& 0.05 Amps @ 125 V.DC
: 1.5 Amps @ 250 V.AC \& DC
: 7.5 Amps @ 125 V.AC \& DC

Electrical Connections: Screwed terminals direct onto microswitch, suitable for cable up to 2.5 mm 2 . (Manual reset microswitch is supplied with 6BA solder tags).

Electrical Conduit Entry: M20 x 1.5 straight entry. Adaptors are available.
Environmental Protection: Switches have been tested and certified by an external test house to IP66 in accordance with BS EN 60529: 1992. In addition further internal tests confirm that the switchcase meets the requirements of IP67.

Vibration and shock parameters: Switches were subjected to Lloyds Register Type Approval System Test Specification No. 1 Clause 12 or 13 Vibration Test 1 or 2 (refer to sales for exact specifications) and shock tested to BS EN 60068-2-27 : 1987.

Temperature Limitations: Pressure, Vacuum and Differential Pressure.
Process: Diaphragm actuated (unless otherwise stated) -30 to $+110^{\circ} \mathrm{C}$ (Nitrile) or -20 to $+150^{\circ} \mathrm{C}$ (Viton). Piston actuated -30 to $+120^{\circ} \mathrm{C}$ (Nitrile), or -20 to $+150^{\circ} \mathrm{C}$ (Viton) or -50 to $+150^{\circ} \mathrm{C}$ (PTFE) -30 to $125^{\circ} \mathrm{C}$ (EPDM)

Ambient: -25 to +80 Deg.C.
Storage: -25 to $+80^{\circ} \mathrm{C}$. (For temp, level and flow refer to specific pages).
Certification: All switches are CE certified and marked in accordance with the following EU directives. Industrial : 2014/35/EU (Low Voltage Directive).

Exia: ATEX 2014/34/EU coded CE Ex II1G Exia IIC. CAT 1 (Zone 0) areas. Special conditions for safe use. (Category 1, Zone 0) Aluminium may only be used when the ignition hazardous assessment shows that there is not risk of ignition from incendive, impact or abrasion sparks.

## ABOUT PYROPRESS

Our products are designed to work in demanding and hazardous environments which require fast and cost effective solutions in instrumentation and control.
Pyropress control sensors provide safe and reliable electrical switching of alarm or control circuits in response to changes in temperature, pressure, differential pressure,vacuum, fluid, flow and level conditions.

## QUALITY

To support the design of state of the art products the company has invested heavily in the latest CNC technology.

We are able to produce our own components to a high degree of a accuracy assuring a reliable and consistent quality product.

